

**Textile Laboratory
Test Report**

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 1 of 12

Overall Rating	
X	Pass
	Fail

Sample Photo

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Textile Laboratory

Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 2 of 12

Lululemon Athletica
1818 Cornwall Avenue, Vancouver,
British Columbia, V6J1C7, Canada

The following sample was submitted and identified on behalf of the client as:

Sample Description : One sample of TPU film in natural

Brand	: LuluLemon
Supplier Article Number	: FT1095 0.3MM
Request Type	: Development Fabric
Oracle Code/ Department Code	: 100.10.80910.00000.0097 (Product Development - Accessories)/ D0158
Category	: Bags
Business	: Accessories
Test Package	: /
Product Type	: Clear TPU
Lab Test Request#(PO#)	: D6284-1
Season / Year	: SP2023
Raw Material Developer	: Chris Lin
Raw Material Developer Address	: LLL VC lululemon Store Support Centre 1818 Cornwall Ave Vancouver, BC, V6J 1C7
Supplier Code	: DING01
Supplier Name	: Dingzing Advanced Materials Incorporated
LLL Material Name	: FT1095-0204 redevelopment
Material Weight	: 360g/m ²
Construction	: /
Width	: 54 inches cuttable
Finish or Coating/ Chemical Finishes	: /
Special Performance Claims	: /
Color	: Natural
Lot Number	: /
Submitted Fibre Content	: 100% Thermoplastic Polyurethane
Actual Fibre Content	: Thermoplastic Polyurethane (TPU)
Suggested Fibre Content	: Thermoplastic Polyurethane (TPU)
Submitted Care Instructions	: Material Care Instructions Custom Care Warnings Do Not Steam Iron Washing Instructions Machine Wash Cold Bleaching Instructions Do Not Bleach Drying Instructions Tumble Dry Low Ironing Instructions Do Not Iron Professional Care Instructions Do Not Dry Clean Color Care Instruction Comments This is a TPU material which the melting point is 160c. Do not iron, steam, or anything with high heat over than 150c.

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Textile Laboratory

Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 3 of 12

Suggested Care Instructions	:	/
Fail Retest	:	/
Retest Sample Number	:	/
Previous Report Number	:	/
Reason For Revision	:	/
Sample Receiving Date	:	Jan. 03, 2022
Testing Period	:	Jan. 03, 2022 - Jan. 20, 2022
Test Result(S)	:	Unless otherwise stated the results shown in this test report refer only to the sample(s) tested, for further details, please refer to the following page(s).

Remark:

This test report supersedes the test report No. TXC2401/2021/LE, Date: Jan. 20, 2022**Reason: Revised Supplier Code and Luminous transmittance +Haze (ASTM D1003)**

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Textile Laboratory

Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 4 of 12

Test Protocol	Clear TPU for adult Special Claims & Feather Down	
Test Name		Overall Rating
Flammability Test of Vinyl Plastic Film	16 CFR Part 1611	PASS
Material Analysis	FTIR	DATA
Bloom Formation on Polymeric Materials	SATRA TM 361	PASS
Breaking strength of leather: Grab method	ASTM D2208-16	DATA
Tensile strength of leather: Grab method	ASTM D2209-00 (Reapproved 2015)	DATA
Tearing Strength	ASTM D624-00 (2012)	DATA
Luminous transmittance +Haze	ASTM D1003-00	DATA
Ageing	ASTM D573-04 (2019)	PASS
Color Fastness To Light	AATCC TM 16.3-2014	PASS
Color Fastness To Dye Transfer	AATCC TM 163-2013	PASS
Appearance after Spot Clean/Wipe Clean	SL-TM-DIM-005	PASS
Water Repellent: Spray test	AATCC 22	PASS
Waterproof: Spray test	AATCC 22	PASS
Waterproof	AATCC 127 option 2	PASS
Air permeability: Wind Proof	ASTM D737-04 (R2012)	PASS

Signed for and on behalf of
SGS Taiwan Ltd.



Hu Shuen Long, Tim
Supervisor



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Textile Laboratory
Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 5 of 12

Test Results:

Flammability Test of Vinyl Plastic Film
(16 CFR Part 1611)

Test results

Specimen Number		Burn Time(s)	Burn Length (inches)	Burn Rate (inches/s)	Overall Result
Lengthwise	1	N/A	N/A	SE	Pass
	2	N/A	N/A	SE	
	3	N/A	N/A	SE	
	4	N/A	N/A	SE	
	5	N/A	N/A	SE	
	Average	-	-	-	
Transverse	1	N/A	N/A	SE	
	2	N/A	N/A	SE	
	3	N/A	N/A	SE	
	4	N/A	N/A	SE	
	5	N/A	N/A	SE	
	Average	-	-	-	

Remark

The burn rate is calculated based on 6-inch distance between the starting and stopping trip threads

SE= Self-extinguish

N/A = Not applicable

General requirement (per 16 CFR 1611.3)

The rate of burning shall not exceed 1.2 in./sec as judged by the average of five determinations lengthwise and five determinations transverse to the direction of processing.

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Textile Laboratory
Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 6 of 12

Test Results:**Material Analysis**
(FTIR)

	Unit		<u>Requirement</u>
Content*	-	Main constituent is Thermoplastic Polyurethane (TPU)	TPU

Conclusion**DATA**

Remark: * Analysis by Instrument: FTIR (Fourier Transform Infrared Spectrophotometer): VARIAN 3100)
Tested by relevant SGS laboratory.

Bloom Formation on Polymeric Materials
(SATRA TM 361)

First stage condition: Dry hot at 60°C for 16 hours / Cold condition at 3°C for 8 hours; test cycle alternately
Second stage condition: Humid Hot at 60°C & 95% RH for 16 hours / Cold condition at 3°C for 8 hours) test cycle alternatively

	Unit		<u>Requirement</u>
First stage (after 4 cycles)	-	No bloom of any kind	No bloom of any kind
Second Stage (after 4 cycles)	-	No bloom of any kind	No bloom of any kind

Conclusion**PASS****Breaking strength of leather: Grab method**
(ASTM D2208-16)

	Unit		<u>Requirement</u>
Specimen Thickness	in	0.01	
Lengthwise	lbf	75.90	-
Widthwise	lbf	73.27	-
Conclusion		DATA	

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Test Results:**Tensile strength of leather: Grab method**

(ASTM D2209-00 (Reapproved 2015))

	Unit		<u>Requirement</u>
Thickness	in	0.01	
Tensile Strength			
Lengthwise	lbf/in ²	6576.71	-
Widthwise	lbf/in ²	6965.58	-
Conclusion		DATA	

Tearing Strength

(ASTM D624-00 (2012); Type of test piece: C)

	Unit		<u>Requirement</u>
Thickness	mm	0.30	
Tearing force	-		
Lengthwise	N	37.43	-
Widthwise	N	35.43	-
Tearing strength	-		
Lengthwise	kN/m	124.77	-
Widthwise	kN/m	118.11	-
Conclusion		DATA	

Luminous transmittance +Haze

(ASTM D1003-00)

	Unit		<u>Requirement</u>
Thickness	mm	0.30	
Haze	%	0.95	-
Total Luminous Transmittance	%	90.95	-
Diffuse Luminous Transmittance	%	0.86	-
Conclusion		DATA	

Ageing

(ASTM D573-04 (2019); Test condition: 50°C; 90% RH; under 10 lb load for 5 days)

	Unit		<u>Requirement</u>
Appearance	-	No significant change on the test sample	No significant change
Conclusion		PASS	

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Textile Laboratory
Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 8 of 12

Test Results:**Color Fastness To Light**

(AATCC TM 16.3-2014, Option 3; Xenon Arc Lamp)

	Unit	Requirement
After 20 AFU		
Change in Shade	- 4.5	Min. 4.0
Conclusion	PASS	

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.

Color Fastness To Dye Transfer

(AATCC TM 163-2013; Option II; Modified 70±1°C for 4 hrs)

	Unit	Requirement
Change in Shade	- 5.0	/
Staining On Multi-fibre Stripe		Min. 4.0
Acetate	- 5.0	
Cotton	- 5.0	
Nylon	- 5.0	
Polyester	- 5.0	
Acrylic	- 5.0	
Wool	- 5.0	
Staining On Cotton	- 5.0	Min. 4.0
Conclusion	PASS	

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.

Appearance after Spot Clean/Wipe Clean

(SGS In house test method SL-TM-DIM-005)

	Unit	Requirement
Change in Shade	- 4.5	Min. 4.0
Staining	- 4.5	Min. 4.0
Appearance Change	- No significant change	No significant change
Conclusion	PASS	

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Test Results:**Water Repellent: Spray test**
(AATCC TM 22-2017)

	Unit		Requirement
<u>As received</u>			
Rating	-		
Trial 1		90	
Trial 2		90	Min. 90
Trial 3		90	
<u>After 10 washes</u>			
Rating	-		
Trial 1		90	
Trial 2		90	Min. 80
Trial 3		90	
Conclusion		PASS	

Remarks:

Nomenclature for rating:

- 100 (ISO 5) No sticking or wetting of the specimen face
- 90 (ISO 4) Slight random sticking or wetting of the specimen face
- 80 (ISO 3) Wetting of the specimen face at spray points
- 70 (ISO 2) Partial wetting of the specimen face beyond the spray points
- 50 (ISO 1) Complete wetting of the entire specimen face beyond the spray points
- 0 (ISO 0) Complete wetting of entire face

Washing Procedure: AATCC TM 135-2018t; Machine wash at 80±5°F with 1.8 kg total loading
Type 3 ballast + specimen) and 66±1g of 1993 AATCC Standard Reference Detergent
WOB, Normal Cycle, Tumble Dry Delicate

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Textile Laboratory
Test Report

No: TXC2401-01 /2021 /LE

Date: Jan. 21, 2022

Page 10 of 12

Test Results:

Waterproof: Spray test
(AATCC TM 22-2017)

	Unit		<u>Requirement</u>
<u>As received</u>			
Rating	-		
Trial 1		90	
Trial 2		90	Min. 90
Trial 3		90	
<u>After 20 washes</u>			
Rating	-		
Trial 1		90	
Trial 2		90	Min. 80
Trial 3		90	
Conclusion		PASS	

Remarks:**Nomenclature for rating:**

- 100 (ISO 5) No sticking or wetting of the specimen face
- 90 (ISO 4) Slight random sticking or wetting of the specimen face
- 80 (ISO 3) Wetting of the specimen face at spray points
- 70 (ISO 2) Partial wetting of the specimen face beyond the spray points
- 50 (ISO 1) Complete wetting of the entire specimen face beyond the spray points
- 0 (ISO 0) Complete wetting of entire face

Washing Procedure: AATCC TM 135-2018t; Machine wash at 80±5°F with 1.8 kg total loading
Type 3 ballast + specimen) and 66±1g of 1993 AATCC Standard Reference Detergent
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Test Results:**Waterproof: Hydrostatic Head**

(AATCC TM 127-2018; Option 2, Rate of increase of water pressure: 60 mbar/min, temp. of distilled water: 21°C, face side)

	Unit		<u>Requirement</u>
<u>As received</u>			
Fabric			
Water Column	mmH ₂ O	9760	Min. 5000
<u>After 5 washes</u>			
Fabric			
Water Column	mmH ₂ O	8966	Min. 5000

Conclusion**PASS**

Remark:

Washing Procedure: AATCC TM 135-2018; Machine wash at 80±5°F with 1.8 kg total loading
Type 3 ballast + specimen) and 66±1g of 1993 AATCC Standard Reference Detergent
WOB, Normal Cycle, Tumble Dry Delicate

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Test Results:**Air Permeability: Wind Proof**(ASTM D737-18; Test pressure: 125Pa; Test area: 38cm²)

	Unit		Requirement
<u>As received</u>			
Average	cfm	0	Max. 5 cfm
Maximum	cfm	0	
Minimum	cfm	0	
CV	%	0	
<u>After 5 washes</u>			
Average	cfm	0	Max. 5 cfm
Maximum	cfm	0	
Minimum	cfm	0	
CV	%	0	

Conclusion**PASS**

Remark:

ND=Not Detectable

Remark : Detection limit 0.1 cfm at 38cm² test area.

Washing Procedure: AATCC TM 135-2018t; Machine wash at 80±5°F with 1.8 kg total loading
 Type 3 ballast + specimen) and 66±1g of 1993 AATCC Standard Reference Detergent
 WOB, Normal Cycle, Tumble Dry Delicate

*** End of Report ***

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